

Yanmar Industrial Diesel Engines Scheduled Maintenance Program

Stages

- 1 300 Hours or 12 months
- 2 600 Hours or 24 months
- 3 2400 Hours or 36 months
- 4 4000 Hours

SCHEDULED SERVICE PROGRAM

Every 300 Hours

- (a) Change Lubricating Oil *
- (b) Change Lubricating Oil Filter
- (c) Change fuel filter
- (d) Check Battery and Leads
- (e) Check Air Filter
- (f) Check Radiator Coolant Condition
- (g) Check Radiator Fouling
- (h) Check Inlet Air Connections
- (i) Check Exhaust Connections are Secure
- (j) Check for Oil, Fuel or Coolant Leaks
- (k) Check Engine Alternator Mounts are Secure
- (l) Check all Fittings and Hoses are Secure
- (m) Check Fan Belts

Every 600 Hours

- (a) Change air Filter
- (b) Change blow by filter
- (c) Check Belts

Every 2400 Hours

- (a) Change V Belt
- (b) Check Smoke coming from Exhaust
- (c) Check Engine Vibration
- (d) Check Engine Shutdowns are working
- (e) Check Governing System (fuel pump)
- (f) Check Crank Case Vent tube

Every 4000 Hours

- (a) Adjust Valve clearance

* Using Lubricants complying minimum with Int. Specifications ACEA E3 /E5 (high power engines)