

IVECO FPT Industrial Diesel Engines Scheduled Maintenance Program

Stages

Note: First service 250 hours change oil and oil filter

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| 1 | 400 Hours or 3 months |
| 2 | 800 Hours or 6 months |
| 3 | 1600 Hours or 12 months |
| 4 | 3200 Hours or 2 years |

SCHEDULED SERVICE PROGRAM

Every 400 Hours

- (a) Change Lubricating Oil *
- (b) Change Lubricating Oil Filter
- (c) Change fuel filter
- (d) Check Battery and Leads
- (e) Check Air Filter
- (f) Check Radiator Coolant Condition*
- (g) Check Radiator Fouling
- (h) Check Inlet Air Connections
- (i) Check Exhaust Connections are Secure
- (j) Check for Oil, Fuel or Coolant Leaks
- (k) Check Engine and Pump Mounts are Secure
- (l) Check all Fittings and Hoses are Secure
- (m) Check Fan Belts

Every 800 Hours

- (a) Change air Filter
- (b) Change blow by filter
- (c) Check Belts

Every 1600 Hours

- (a) Change V Belt
- (b) Check Smoke coming from Exhaust
- (c) Check Engine Vibration
- (d) Check Engine Shutdowns are working
- (e) Check Governing System (fuel pump)
- (f) Check Crank Case Vent tube

Every 3200 Hours

- (a) Adjust Valve clearance

* Engine Oil Specification – 15W40 ACEA E3 /E5 Heavy duty oil
Or Equivalent to Urania15/W40 LD7

* Coolant Specification

- Engines Contain 50% Tritech Long Life Red coolant